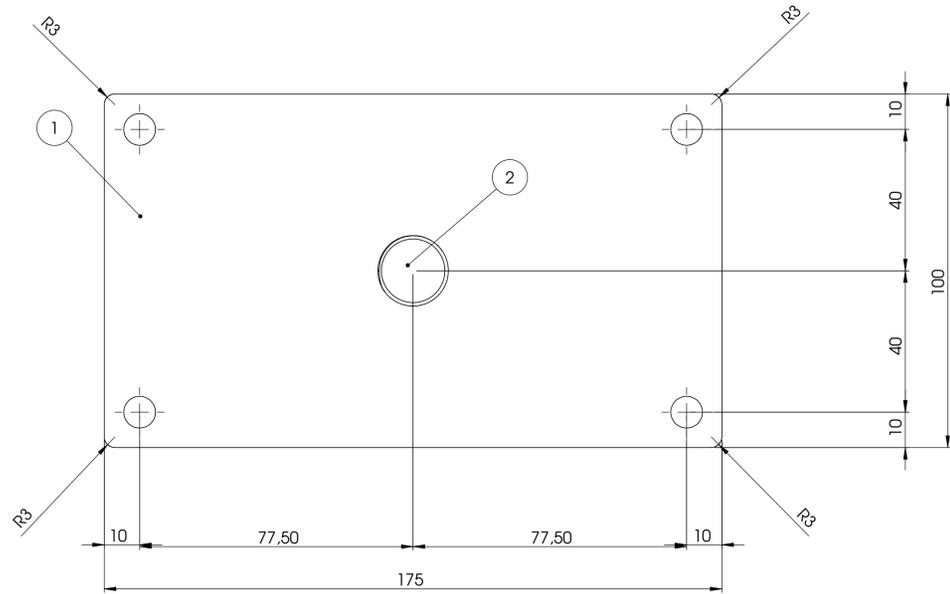


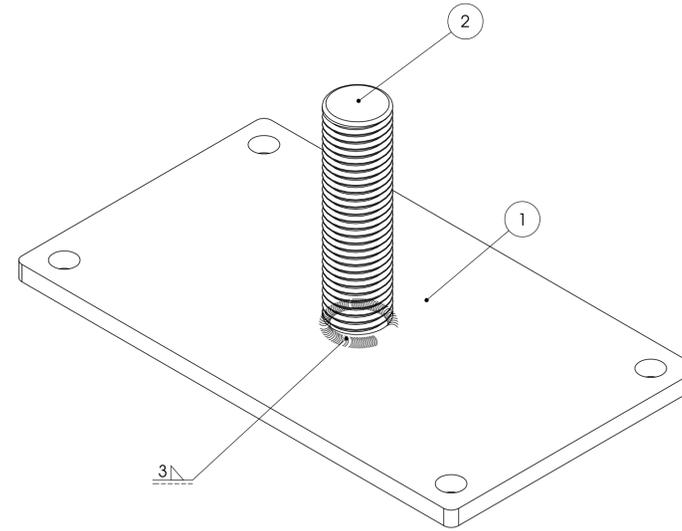
BILL OF MATERIALS			
ITEM NO.	PART NUMBER	MATERIAL	QTY.
1	TLL-1003	1.0570 (S355J2G3)	1
2	TLL-1004	DIN 976-1 8.8	1

WELD TABLE					
ITEM NO.	WELD SIZE	SYMBOL	WELD LENGTH	WELD MATERIAL	QTY.
1	3	∇	60.46		1

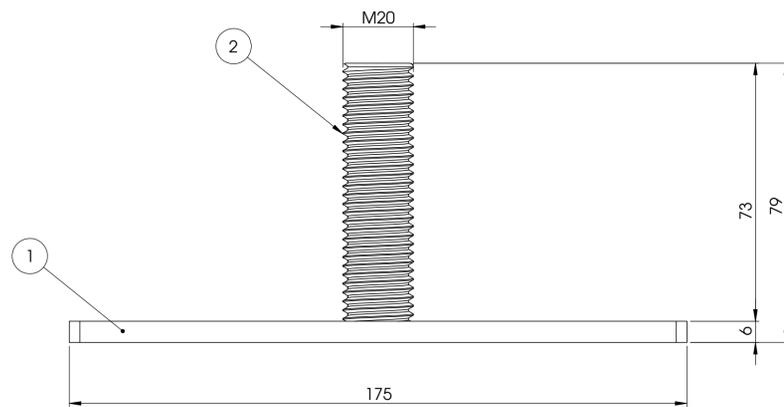
TECHNICAL REQUIREMENTS FOR MANUFACTURING	
FABRICATION	
EXECUTION CLASS	EXC2
CONSEQUENCE CLASS	CC2
SERVICE CATEGORY	SC1
PRODUCT CATEGORY	PC2
WELDS	
WELD CLASS	C, EN ISO 5817
WELDS, GENERAL NOTE	1,0*t
SURFACE FINISH	
SURFACE PREPARATION GRADE	PICKLING
SURFACE FINISH	HOT-DIP GALVANIZED, SFS-EN ISO 1461
MINIMUM COATING THICKNESS AND MASS ON SAMPLE ACCORDING TO SFS-EN ISO 1461 TABLE 3 AND TABLE 4	



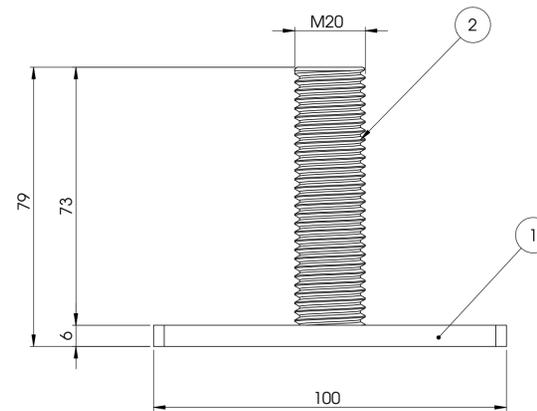
TOP



3D



FRONT



SIDE

REV	CHANGE DESCRIPTION	DATE	DRAWER	CHECKER
-	-	-	-	-

PRELIMINARY

DISTRICT	BLOCK	SITE	AUTHORISED ARCHIVE NOTES		
-	-	-			
CONSTRUCTION MEASURE			DRAWING TYPE		
-			STRUCTURAL DRAWING		
PROJECT NAME			DRAWING CONTENT		SCALES
BCE PERUSTUS LÄNGMOSSVÄGEN 6 68530 PEDERSÖRE			ASSEMBLY DRAWING STEEL PLATE TL 100X175X6		1:1 - -
DRAWER	DESIGNER				
NBJ	JAs				
CHECKER	DATE	DESIGN GROUP	PROJECT NUMBER	DRAWING NUMBER	REVISION
JAs	2023-02-08	STR	1297-22	TL-103	-

KRONQVIST
INGENJÖRSBYRÅ • INSINÖ ÖRITÖIMISTO

TopellusepL / TopellusepL, 12 66900 NYKARLEBY / UUSIKARLEPYY
Köpmang. / Kauppaank. 6 68600 JAKOBSTAD / PIETARSAARI
tel/puh: 06-78 10 800
email: info@kronqvist.com www.kronqvist.com